



Demo	
Location:	Main > Blow Moulders
Unit ID:	Blow Moulder No.3
Model:	
Machine Type:	Gear



Excessively high iron level suggests possible gear/shaft wear present. Check for signs of excess wear or vibration. Elevated copper level suggests bearing wear present. Advise : Change oil if not changed when oil sample was taken. Re-sample at next service interval.

KR, 21 Jul 2015

Oil	Shell Omala 150	Sample ID	48C71F (P7383)	41483C (P303)	3AE843 (N7460)	345533 (N1215)	2C2ED0 (M7200)
Note:		Sampled on	09 Jul 2015	06 Jan 2015	14 Jul 2014	22 Jan 2014	24 Jun 2013
		Received on	15 Jul 2015	08 Jan 2015	22 Jul 2014	04 Feb 2014	01 Jul 2013
		Hr Total					
		Hr Oil					
		Top up (L.)					
		<i>Warning Limits</i>					
ASTM D6595-00 WEAR METALS	Iron	ppm	762	465	613	325	1336
	Chromium	ppm	2	1	1	<1	8
	Nickel	ppm	1	<1	1	<1	3
	Molybdenum	ppm	<1	<1	2	<1	<1
	Aluminium	ppm	5	2	2	<1	14
	Lead	ppm	<1	<1	<1	<1	13
	Copper	ppm	49	36	38	21	148
	Tin	ppm	5	2	3	1	20
	Silver	ppm	<1	<1	<1	<1	<1
	Titanium	ppm	2	1	2	<1	4
ASTM D6595-00 CONTAMINANTS	Silicon	ppm	11	8	8	4	56
	Sodium	ppm	<1	<1	1	<1	10
	Vanadium	ppm	<1	<1	<1	<1	<1
ASTM D6595-00 ADDITIVES	Calcium	ppm	3	3	5	3	42
	Magnesium	ppm	<1	<1	<1	<1	3
	Phosphorus	ppm	221	248	220	230	496
	Zinc	ppm	8	4	4	2	20
	Barium	ppm	<1	<1	<1	<1	1
	Boron	ppm	2	<1	1	<1	11
ASTM D445	Viscosity at 40°C	cSt	158	144	156	154	
	TAN	mg KOH/g	<0.10	<0.10	0.37	<0.10	1.34
ASTM E2412	Water	ppm	<10.0	95.8	33.3	<10.0	446.9
	OX	abs/mm2	5.3	5.4	5.7	4.1	5.3

Date 12 Oct 2015